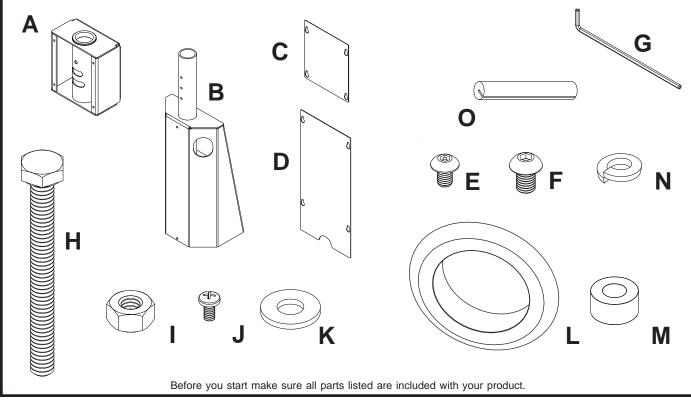
Installation and Assembly - Flat Panel Desktop Swivel Mount

Model: FDS-3250 FDS-3250-S

IMPORTANT! Read entire instruction sheet before you start installation and assembly.

Note: Some parts may appear slightly different than illustrated.		FDS-3250	FDS-3250-S
DESCRIPTION	QTY.	Part No.	Part No.
rotation box	1	090-1312	090-4312
base	1	090-1303	090-4303
rotation box cover	1	090-1304	090-4304
base cover	1	090-1305	090-4305
M5 x 10 mm socket pin screw	8	520-1164	520-2031
M10 x 15 mm screw bolt	4	520-9262	520-9262
4 mm security allen wrench	1	560-9646	560-9646
1 1/4 x 2.5" screw bolt	4	520-1322	520-1322
1/4 hex nut	4	530-9302	530-9302
1/4-20 x 1/2" screw bolt	1	510-9108	510-9108
1/4" flat washer	8	540-9440	540-9440
rubber grommet	2	560-1168	560-1168
1 1/2" spacer	1	590-1050	590-1050
split washer	4	540-9402	540-9402
rubber edge trim	1	560-1169	560-1169

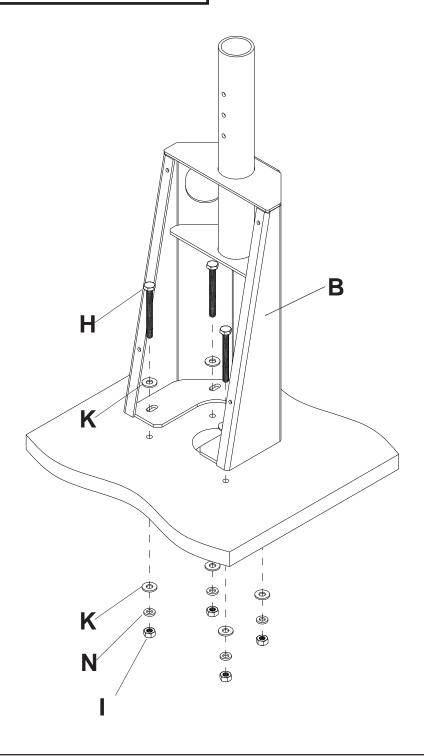




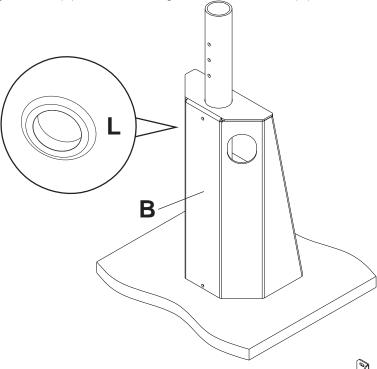
Attach base (**B**) to desktop using four $1/4 \times 2.5$ " screw bolts (**H**), eight 1/4" flat washers (**K**), four split washers (**N**), and four 1/4 hex nuts (**I**) as shown below.

A WARNING

• Installer must verify that the mounting surface is a minimum of 3/4" (19 mm) thick.



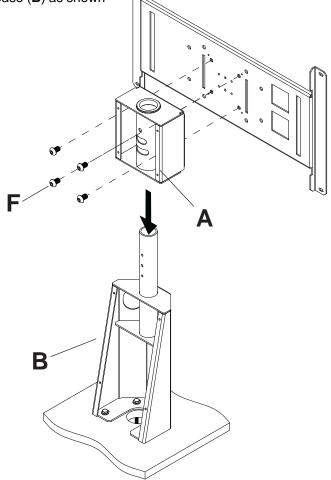




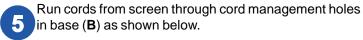
Attach adapter plate (not included) to rotation box (**A**) by using four M10 x 15 mm screw bolts (**F**). Attach rotation box (**A**) to base (**B**) as shown below.

Note: See adapter plate instructions on how to attach adapter plate to screen.

Note: Plastic bushing may come loose during shipment. Bushing may need to be re-inserted for proper function of the product.

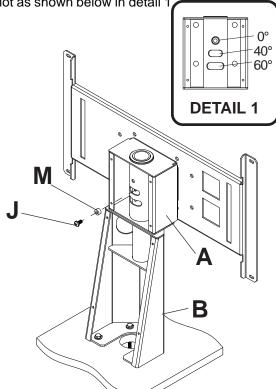


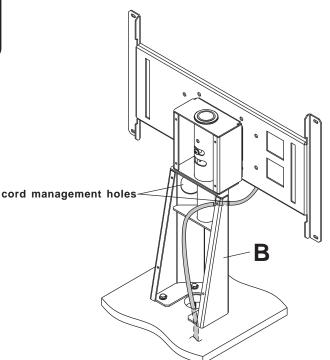
To restrict swivel insert one 1/4-20 x 1/2" screw



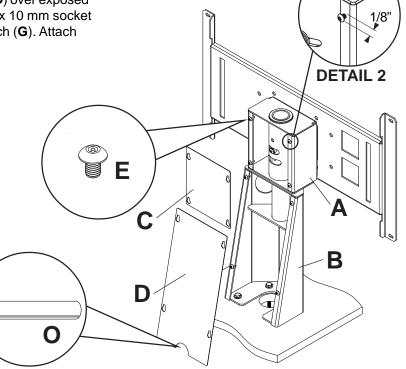
bolt (J) and one 1/2" spacer (M) into appropriate slot as shown below in detail 1

Note: In order to run cords through cord management hole, there must be a hole cut into the desktop to allow the cords to exit the





Pre-install eight M5 x 10 mm socket pin screws (E) in rotation box (A) and base (B) leaving 1/8" thread exposed as shown in detail 2. Hook keyhole slots of rotation box cover (C) and base cover (D) over exposed thread of screws. Tighten all eight M5 x 10 mm socket pin screws (E) with security allen wrench (G). Attach rubber edge trim (O) to base cover (D).



4 of 4

ISSUED: 03-07-06 SHEET #: 090-9110-5 11-20-09