

HANOVER®

Hanover Outdoor Furniture



IMPORTANT

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

PLEASE DO NOT RETURN TO THE RETAILER/STORE

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-877-397-5144**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **www.hanover-products.com**

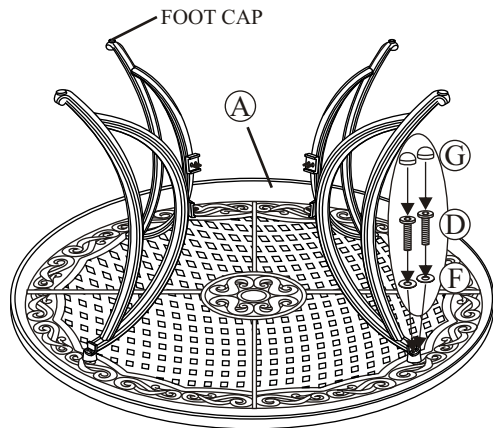
To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **www.hanover-products.com**.

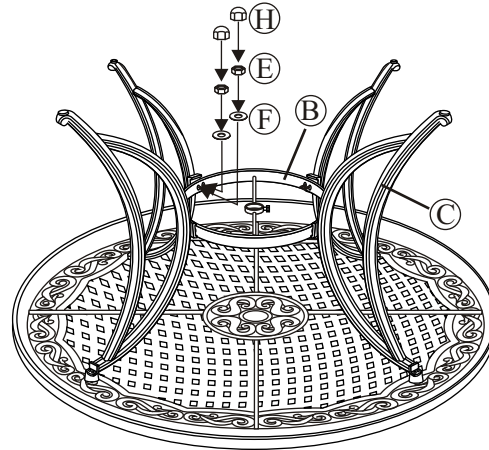
**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!
TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND RECEIPT**

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Place the table top upside down on a flat, non-abrasive surface. Attach the table leg to the table top by using the bolts and washers as shown in the diagram. Guide the bolts through the holes in the table leg, and into the pre-drilled holes in the table top. Hand tighten three to four turns only. **Do not tighten completely.** Some adjustments may be necessary to ensure proper alignment of the table legs. Repeat for the other three legs.



Step3: Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt. Hand tighten three to four turns only. **Do not tighten completely.** Repeat on the other three legs.



Step 4: After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt and nut must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers.

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511.

IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, call our Customer Service Center at 1-800-416-3511.

** NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		TABLE TOP		1
B		LEG CONNECTOR BRACKET		1
C		TABLE LEG		4
D		1/4" X 18 MM BOLT	HW0035	8
E		1/4" NUT	HW0014	8
F		Ø6.5 X 1.0 MM WASHER	HW0004	16
G		BOLT COVER	HW0105	8
H		NUT COVER	HW0027	8
I		HEX WRENCH	HW0009	1
J		HEX BOLT DRIVER	HW0006	1
K		TOUCH-UP PAINT	G0003	1
		UMBRELLA POLE STOPPER & NUT <i>FACTORY ASSEMBLY</i>	G0091 & HW0448	
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0069	
		UMBRELLA HOLE RING (SET) <i>FACTORY ASSEMBLY</i>	G0235 & G0236	

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