HANOVER®

Hanover Outdoor Furniture

STOP

IMPORTANT

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

PLEASE <u>DO NOT RETURN</u> TO THE RETAILER/STORE

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **www.hanover-products.com**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **www.hanover-products.com**.

6/1/2015 (a)

ASSEMBLY INSTRUCTIONS

1 **Important: We recommend 2 people work together to assemble the chair.** Note the arrow labels on the "U" bar and the rocker assembly. Also note the horseshoe shape of the rocker plate. Point the open end of the horseshoe away from you. The arrows on the rocker assembly should be pointing towards you. Set the chair frame on the rocker assembly with front of the seat facing you and the arrows on the "U" bar pointing towards you as shown in *Figure 1*. This is very important for a safe, balanced rocking motion. **If chair frame has been properly positioned on the rocker assembly, all arrows on the "U" bar and rocker assembly will be pointing in the same direction.**

2 **Critical Step: The "U" metal plates must be installed in the proper location.** Read this step and carefully examine. Insert the "U" metal plate, so that the "U" bar and rocker plate are between both sides of the "U" metal plate. Make sure that the holes in the "U" metal plate are completely aligned with the holes in the "U" bar as shown in *Figure 2*. Guide the bolts through the holes on the top side of the "U" metal plate, through the holes in the "U" bar portion of the chair, through the holes in the rocker plate and then, most importantly, through the holes in the bottom side of the "U" metal plate. It is very important that the holes in the bottom portion of the "U" metal plate be placed directly beneath the holes in the rocker plate. Add a spring washer and a nut to each bolt as shown in *Figure 2*. **Hand tighten nuts 3-4 revolutions only.** Repeat the same procedure on the other side.
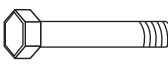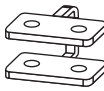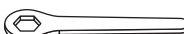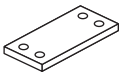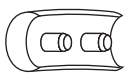
CAUTION: Failure to place "U" metal plates under the rocker plates and above the"U" bar exactly as shown in diagram will cause the bolt heads and nuts to damage the structure of the rocker plates and the "U" bar. Damage due to over tightening of bolts or improper assembly could cause injury and may void your warranty.

3 Tighten all nuts and bolts with the hex wrenches provided. **Bolts must be FULLY tightened.** Remove arrow labels from "U" bar and rocker assembly. Cover bolts with bolt covers.
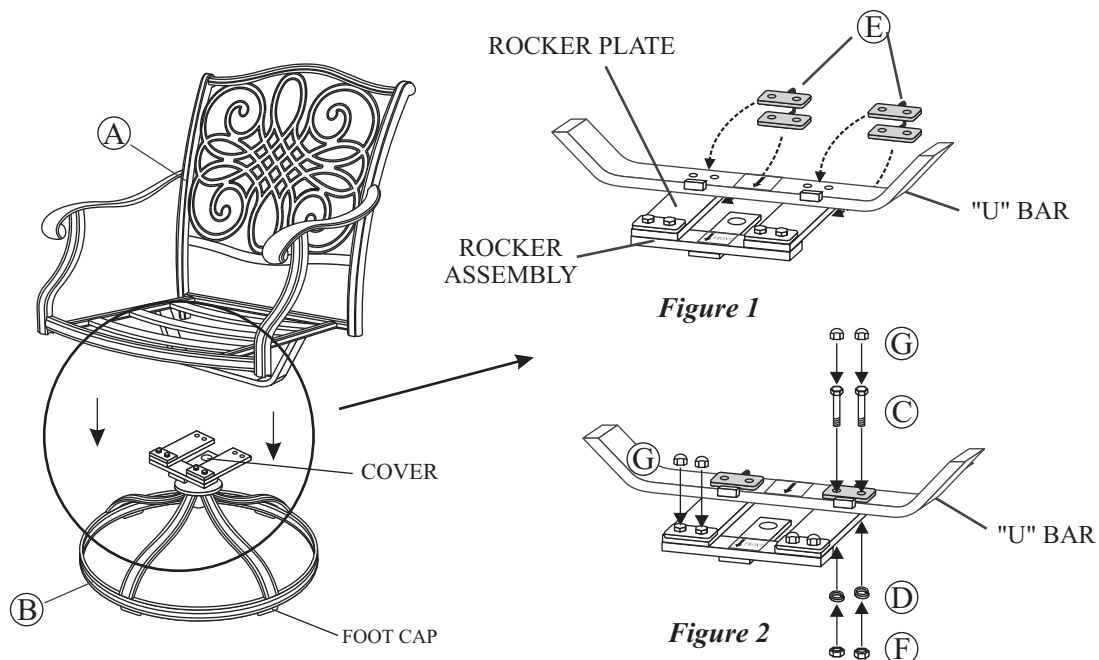
ROCKER PLATE

E

"U" BAR

ROCKER
ASSEMBLY

Figure 1

A

COVER

B

FOOT CAP

G

C

G

"U" BAR

D

F

Figure 2

PARTS IDENTIFICATION LIST

NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		CHAIR FRAME	AR19742	1
B		SWIVEL BASE & ROCKER ASSEMBLY	AR19743	1
C		5/16" X 40 MM BOLT	HW0295	4
D		Ø8.0 X 2.3 MM SPRING WASHER	HW0003	4
E		"U" METAL PLATE	HW0618	2
F		5/16" NUT	HW0015	4
G		BOLT COVER	HW0028	8
H		HEX WRENCH-1	HW0008	1
I		HEX WRENCH-2	HW0007	1
		ROCKER PLATE *FACTORY ASSEMBLY*	G0141	
		FOOT CAP *FACTORY ASSEMBLY*	FC0031	

AAF06001

ASSEMBLY INSTRUCTIONS

1 Attach a leg connector bar to the middle leg by using the bolts and washers as shown in *Figure 1*. Guide the bolts through the holes in the leg connector bar, into the pre-drilled holes in the middle leg. **Hand tighten only 2-3 turns.** Repeat for the other leg connector bar.
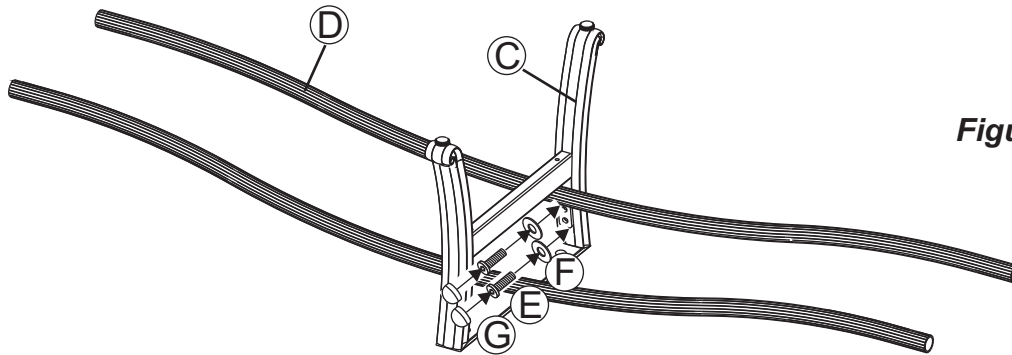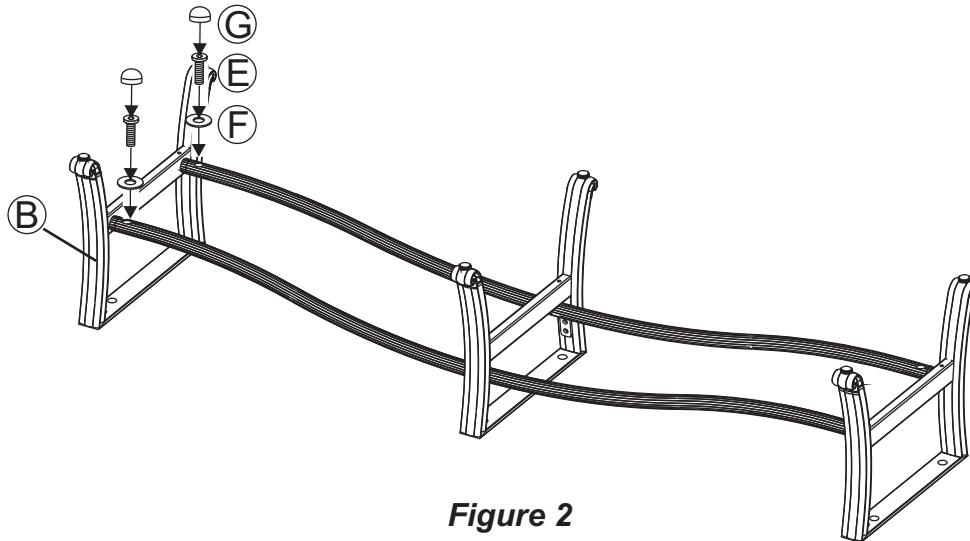
Figure 1

2 Attach a side leg to the leg connector bar by using the bolts and washers as shown in *Figure 2*. Guide the bolts through the holes in the leg connector bar, into the pre-drilled holes in the side leg. **Hand tighten only 2-3 turns.** Repeat for the other side leg.

Figure 2

3 Attach the assembled base to the seat frame by using the bolts and washers as shown in *Figure 3*. Guide the bolts through the holes in the side legs and middle leg, into the pre-drilled holes in the seat frame. **Hand tighten only 2-3 turns.**
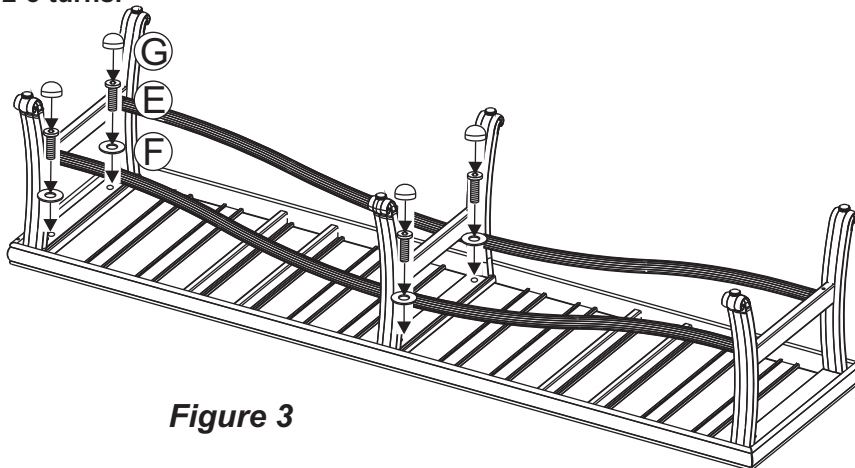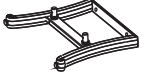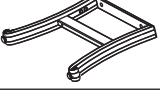
Figure 3

4 After making any necessary adjustments to the alignment of the ottoman, use the hex bolt driver to tighten all bolts. Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers.

PARTS IDENTIFICATION LIST

* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		SEAT FRAME	AA0729	1
B		SIDE LEG	AA0730	2
C		MIDDLE LEG	AA0731	1
D		LEG CONNECTOR BAR	AA0732	2
E		1/4" X 20 MM BOLT	HW0036	14
F		Ø6.5 X 1.0 MM WASHER	HW0004	14
G		BOLT COVER	HW0105	14
H		HEX BOLT DRIVER	HW0006	1
		FOOT CAP *FACTORY ASSEMBLY*	FC0030	

AAL08045

ASSEMBLY INSTRUCTIONS

1 Place the table top upside down on a flat, non-abrasive surface. Attach a table leg to the table top by using the bolts and washers as shown in **Fig.1**. Guide bolts through holes in the table legs and into the pre-drilled holes in the table top. **Hand tighten 2-3 turns only.** Repeat for the other three legs.
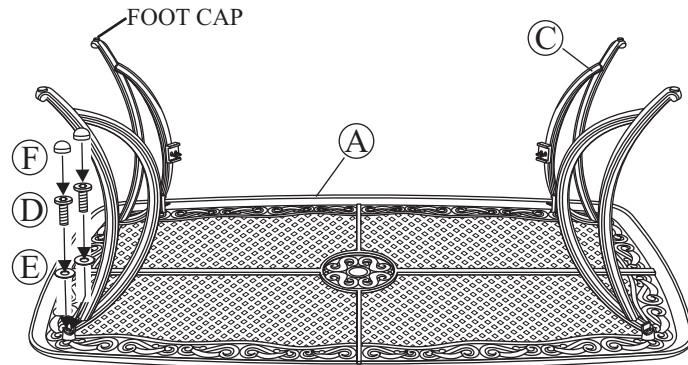
FOOT CAP

C

F

A

D

E

Fig.1

2 Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt as shown in **Fig.2**. **Hand tighten only. Do not tighten completely.** Repeat on the other three legs.
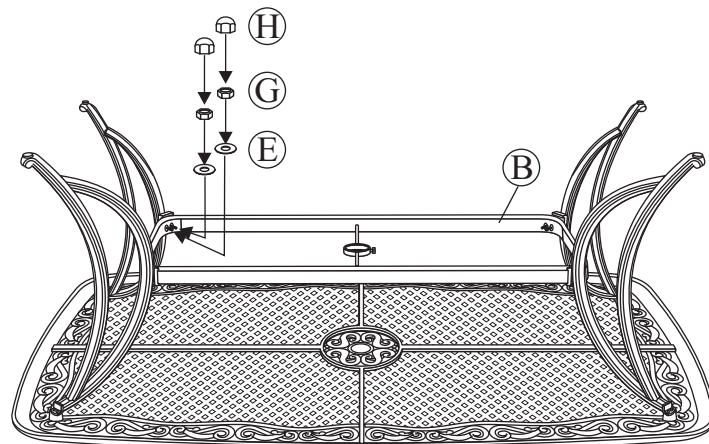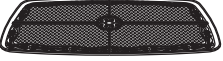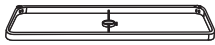
H

G

E

B

Fig.2

3 After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt and nutmust be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten**. Over tightening may strip bolts. Cover all nuts and bolts with covers.

PARTS IDENTIFICATION LIST

NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		TABLE TOP	AT71868	1
B		LEG CONNECTOR BRACKET	AT71869	1
C		TABLE LEG	AT71870	4
D		1/4" X 18 MM BOLT	HW0035	8
E		Ø6.5 X 1.0 MM WASHER	HW0004	16
F		BOLT COVER	HW0105	8
G		1/4" NUT	HW0014	8
H		NUT COVER	HW0027	8
I		HEX WRENCH	HW0009	1
J		HEX BOLT DRIVER	HW0006	1
		UMBRELLA POLE STOPPER & NUT *FACTORY ASSEMBLY*	G0091 & HW0448	
		UMBRELLA HOLE PROTECTIVE RING (SET) *FACTORY ASSEMBLY*	G0235 & G0236	
		FOOT CAP *FACTORY ASSEMBLY*	FC0069	