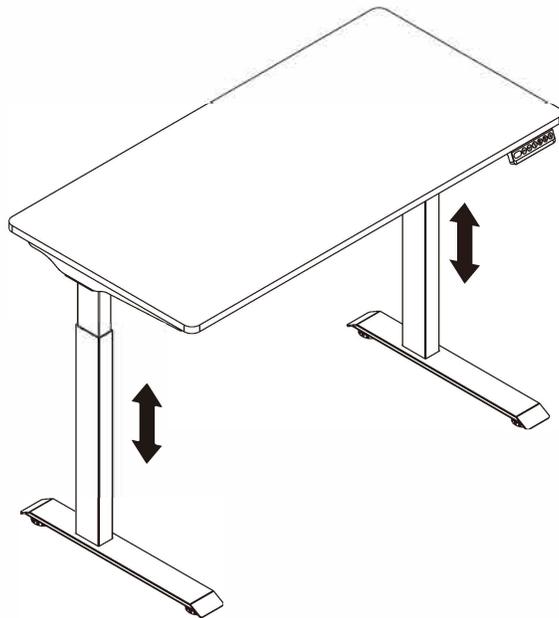


Assembly & Care Guide For Motorized Lift Desk

MODEL: HSD0411



Lift Desk Assembly Instructions

The model number of your desk is printed on the side of your carton.

Always use this number to identify your desk.

Thank you for your purchase of this quality office furniture. With proper use and care, your desk will provide you with years of use. Please follow the instructions on how to assemble and disassemble your desk. If you should have any problems with your desk DO NOT return it to the place of purchase. Please refer to the trouble shooting section of this manual or call our toll free number: **877-397-5144** and a customer service representative will assist you.

Your Packages Includes:

1 Desktop, 2 Lifting Columns, 2 Feet, 1 Display Panel, & Hardware

Please read all instructions completely before assembling your desk.

Technical Specifications:

Column Number	2
Maximum Load	110lbs
Max Speed	.87in/s
Input Voltage	100-240V
Lowest Position	30in
Highest Position	48in
Desktop Size	47in(length) X 23in(width)
Duty Cycle	Continuous operation for 2 mins at most after pause for 18 mins
Applicable Temperature	0~104°F

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Safety Information

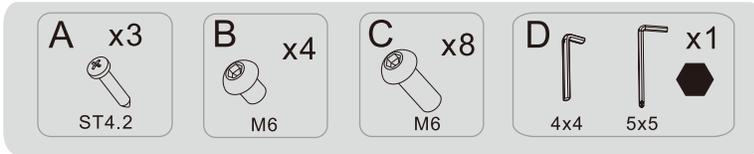
- Power Supply: AC100V-240V, 50/60HZ.
- Check carefully to ensure correct and complete assembly before using.
- Be familiar with all functions and program settings before first use.
- Unplug the power supply before cleaning.
- Dust the surface with a dry cloth.
- Slight noise caused by the V-ribbed belt or brake system due to structure will not have any effect on the use of the equipment.
- Keep children away from motorized height adjustable desks, control units, and handsets to avoid risk of injury and electric shock.
- Keep all electrical components away from liquids.
- Do not sit or stand on the desk frame.
- Do not crawl or lie under the desk frame.
- Do not place any objects taller than 20" underneath the desk.
- Do not open any of the components; legs, control box, or switch box, to avoid the risk of injury or electric shock.
- In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary. See reset procedure in troubleshooting section.
- This motorized adjustable desk has electric motors and is designed for use in dry areas only.
- The desk height is adjustable so that it can be positioned at the most ergonomically suitable height.
- Any other use is at user's risk.

Parts List

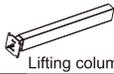
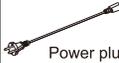
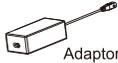
Tools Required:

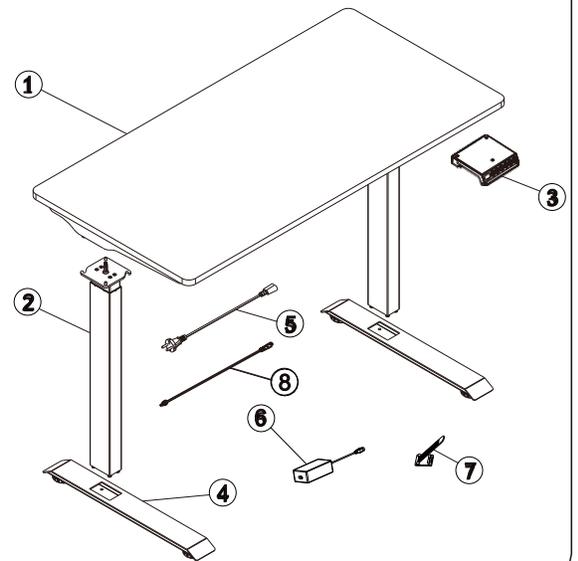
Allen Key Wrench (Included)

Hardware Included:



Parts List:

No.	Part	Qty	No.	Part	Qty	No.	Part	Qty
①	 Tabletop	1	②	 Lifting column	2	③	 Hand switch	1
④	 Feet	2	⑤	 Power plug	1	⑥	 Adaptor	1
⑦	 Cable mounts	4	⑧	 Cable	1			



Assembly Instructions

Step 1: Installing the Lifting Column

STEP 1 Install the lifting column

B x4
D 4x4

! Rotate the column after inserting it to the bottom to avoid height difference

longside of the lifting column

Shortside of the desktop

1

2

1

Insert

2

Rotate the column after inserting it, making the screws on the supporting beam into the column slot

3

4

Screws

Tighten the screws(B) with 4x4 allen key

Install the lifting column (2) to the tabletop(1), then tighten the screws (B) with allen key (D)

Step 2: Installing the Feet

STEP 2 Install the feet

C x8
D 4x4

2

4

C

D

Install the feet (4) to the lifting columns (2) with the screw (C) and tighten it with allen key (D)

Step 3: Installing the Hand Switch (Display Panel)

STEP3 Install the hand switch

A x3
D 5x5

Position the hand switch (3) as shown in the picture to align the three predrilled holes on the tabletop underside, then affix with the screws (A) and tighten with 5*5 Allen key (D)

Step 4: Connecting the Cables to the Adaptor

STEP4 Connect all cables to the adaptor

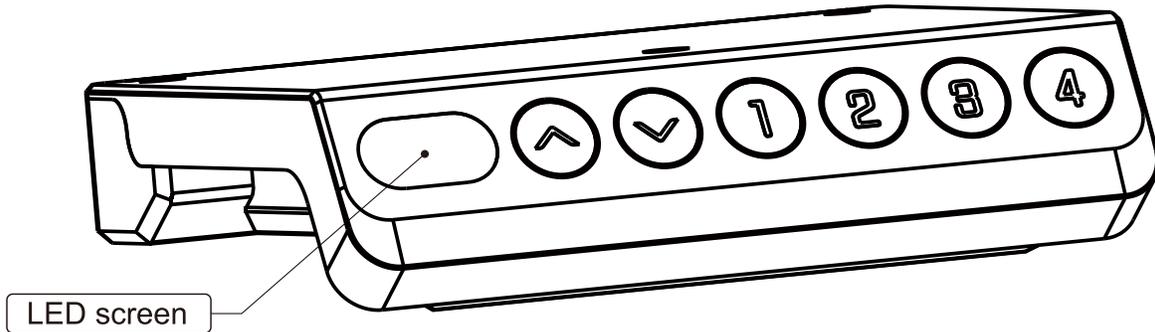
Connect the switch cable to the DC port
Connect the motor cable to the M1 port

Insert the adaptor(6) to the bracket of the tabletop

Fix the cables to the tabletop with cable management(7) to keep desk clean

Organize the lines
Ripped Fixed

Hand Switch (Display Panel) Instructions



The display panel has 6 buttons as noted below:

- (1) "▲" : Up button, adjust the desk upwards
- (2) "▼" : Down button, adjust the desk downwards
- (3) "1" : Position 1, user's first stored height position
- (4) "2" : Position 2, user's second stored height position
- (5) "3" : Position 3, user's third stored height position
- (6) "4" : Position 4, user's fourth stored height position

- **Height Adjustable Function:** 1. Press the "▲" button, the desk rises, press and hold to continue to rise, the screen will show "top" when rising to the highest point
2. Press the "▼" button, the desk descends, press and hold to continue to descend, the screen will show "bot" when descending to the lowest point
- **Height Memory Function:** 1. When the desktop is stationary, press and hold the button "1" for 3 seconds, the buzzer will generate a sound prompt and the display shows "S-1", the save is successful, and then adjust the desktop to any height, click the button "1" to adjust the desk to the original memory height.
2. Button "2", "3", "4" all have the same memory height function as Button "1", repeat the above steps.

- **Reset Operation:**
 1. When the height of the device is incorrect or an error code appears, the device needs to be reset and corrected. Press and hold the button "3" and button "4" simultaneously for 3 seconds to enter this function.
 2. After entering the reset function, the display shows "RST", press and hold the "▼" button to reset the device. When the desktop descends to the lowest height, it will bounce upward and run until it is displayed "bot", that is, the reset is completed.
- **Adjust the Anti-Collision Sensitivity:**
 1. Press and hold the "▲" button and "▼" button simultaneously for 3 seconds to switch the sensitivity. Switch 1 gear for every operation, there are 4 gear range, A-0, A-1, A-2, A-3.
 2. When the display shows "A-0", the desk turns off the anti-collision function; "A-3" for high sensitivity; "A-2" for middle sensitivity; "A-1" for low sensitivity. (Factory default A-0)
 3. When the desk rises or descends, it will rebound immediately when it encounters an obstacle to protect.
- **Troubleshooting:**
 1. Reset: When the LED shows "R5f" or "r5t", press and hold "▼" button to reset the desk, when the desktop descends to the lowest height, it will bounce upward and run until the LED shows "bot", that is, the reset is completed.
 2. When it doesn't work and the LED shows "E01" or "E02", please retry 18 mins later.
 3. If the "▼" button doesn't work, and the LED shows other code, please check the cable connection and then cut off the power for at least 10 seconds. Reconnect to the power and press "▼" button to start the reset process when it shows the "R5f" or "r5t".
 4. If all these above processes are inefficient, please contact our customer service.

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Office Furniture Warranty

2-Year Limited Warranty Program

For a period of two (2) years after purchase, XLS Products, Inc. ("Manufacturer") will either repair or replace defective components in accordance with this Limited Warranty. This warranty is between Manufacturer and the original purchaser and is valid only when accompanied by the original purchaser's sales receipt showing original date of purchase and location of purchase. Replacements under this warranty revert back to the date of original purchase for future warranty.

Manufacturer or its authorized dealer can accept or reject warranty claims based on its findings. This warranty applies in normal office use only and is not intended for industrial or public use. Manufacturer can make substitutions as required of materials, components, and sub-components of comparable value and utility. This warranty is limited to product repair or replacement (to be determined solely by Manufacturer). Warranty replacement is limited to only the single affected component.

This warranty covers only manufacturing defects and does not cover normal wear and tear, abuse or misuse, exposure to extreme heat or cold, abrasion or excessive weight. This product is intended to be used in standard installations only. This warranty is invalid if the product is not used for intended purpose. Manufacturer disclaims liability for any aspect of installation and any inconvenience caused by a defective part of a component.

Certain items are not covered by this warranty. These include, but are not limited to the following:

1. Components subjected to abuse, including abuse intended to simulate failure.
2. Damages caused by retailer, shipper or installation crew (such as scratches, dents, tears, chips, etc.).
3. Any part which merely exhibits normal wear yet functions essentially as new, including chips, scratches or stretching of materials and stitching.
4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.

To make a claim, call the toll-free number below. Please have available a copy of the original sales receipt along with a brief description of the problem. Please also provide your email address and daytime telephone or cell phone #. All items may be charged actual freight costs plus \$15 for handling. Repairs or replacement will be made at the Manufacturer's option. ***Sales and use taxes, plus shipping and handling charges are the responsibility of the consumer.***

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**Contact Warranty Services at: ContactUs@Hanover-Products.com
1-877-397-5144**