

HANOVER®

Hanover Outdoor Furniture



IMPORTANT

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

PLEASE DO NOT RETURN TO THE RETAILER/STORE

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **www.hanover-products.com**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **www.hanover-products.com**.

**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!
TO EXPEDITE WARRANTY CLAIMS PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND COPY OF RECEIPT**

Step 1: Carefully remove glass and set aside until Step 5. Lay glass flat--do not stand glass on edge. Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Place the table rim (without glass) upside down on a flat, non-abrasive surface. Attach a table leg to the rim by using a 1/4"x20 mm bolt and a washer as shown in **Figure 1**. Guide the bolt through the hole in the table leg, into the pre-drilled hole in the table rim. **Hand tighten bolt 3-4 revolutions only. Do not tighten completely.** Some adjustments may be necessary to ensure proper alignment of the table legs. Repeat for the other three table legs.

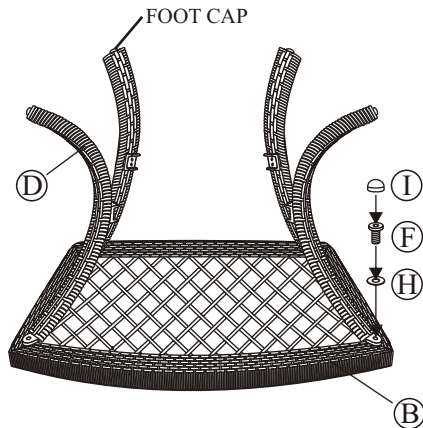


Figure 1

BPC02101

Step 3: Build the leg assembly. Attach the legs to the leg connector bracket by using the 1/4"x35 mm bolts as shown in **Figure 2**. Add a washer to each bolt. Guide these bolts through the holes in the leg connector bracket, and into the fixed nuts already in place in the legs. Do not over-tighten. Only 3-4 turns to ensure the leg stays in position. Repeat this procedure on the other three legs.

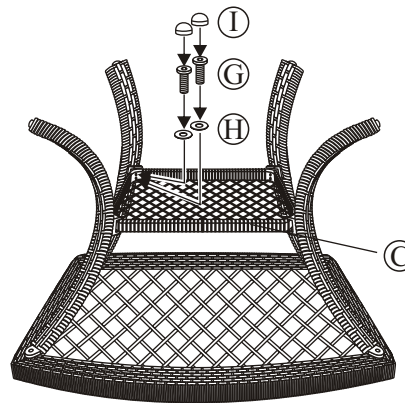













Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use hex bolt driver to tighten all bolts. **Note:** Each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts or damage the welds or frame. Cover all bolts with covers.

Step 5: With the help of another person, turn the table in the upright position. Note the clear bumpers spaced evenly throughout the inside of the rim. Carefully place glass inside the rim, resting on the clear bumpers. Your table is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511.

IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, call our Customer Service Center at 1-800-416-3511.

** NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		GLASS TOP		1
B		TABLE RIM	ST1613	1
C		LEG CONNECTOR BRACKET	ST1614	1
D		TABLE LEG	ST1615	4
E		HEX BOLT DRIVER	HW0006	1
F		1/4" X 20 MM BOLT	HW0036	4
G		1/4" X 35 MM BOLT	HW0142	8
H		Ø6.5 X 1.0 MM WASHER	HW0004	12
I		BOLT COVER	HW0105	12
		BUMPER FACTORY ASSEMBLY	G0002	
		FOOT CAP FACTORY ASSEMBLY	FC0069	