INSTALLATION INSTRUCTIONS

BRACKET
CMA-372

The bracket is a universal method for quick, easy installation of NPT 1½” pipe to or above a variety of surfaces. By using any length of standard NPT 1½” pipe threaded both ends, you can extend the height capabilities to meet your needs.

WARNING: IMPROPER INSTALLATION MAY RESULT IN SERIOUS PERSONAL INJURY!
When mounting Chief Manufacturing accessories, the structural system and mounting method MUST be capable of supporting 5 times the combined weight of the total installation. The maximum weight to be installed on the Unistrut adapter is 500 pounds (226.4Kg).

Unpack and check contents:
(1) ADAPTER, Unistrut®
(2) NUT, Unistrut®, 3/8-16
(2) SCREW, hex head, cap, 3/8-16 X 2 ½”
(1) Screw, set, 10-24
(2) WASHER, flat, 3/8”
(1) 3/32” Hex Wrench
(1) SCREW, button head security, 10-24 x ¼”
(1) 5/32” Security Hex Wrench
(1) Security spinner

1. Insert two Unistrut nuts in Unistrut (see Figure 1).
2. Using two 3/8-16 X 2 ½” hex head cap screws and two 3/8” flat washers, secure Unistrut adapter to Unistrut (SEE WARNING ABOVE).
3. Thread your standard NPT 1½” pipe into Unistrut adapter, tighten securely.
4. Install and securely tighten the #10-24 set screw.

Figure 1. CMA-372